



Technical Data Sheet

AJBaspar

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WATER BASED POLYURETHANE

ADHESIVE FOR BONDING PU, PVC & EVA FOAM TO RUBBER

AJ640

Technical properties

Appearance	White liquid
Viscosity at 20 °C	2000-3000 cps
pH value at 20 °C	7-8
Solid content (%)	54±1
Activation temperature (°C)	60- 65
Shelf time	6 months

Characteristics

- Easy to apply
- Free of solvent
- Low activation temperature
- High moisture and yellowing resistance
- Perfect smooth finish surface
- Strong and endurance bonding strength

Instructions for Use

The AJ 640 can be processed in one-component without any additional hardener. This adhesive is sprayed with an appropriate spray gun (Nozzle size 1.8-2 mm). The pieces can be placed into the membrane or vacuum press after drying time (depending on ambient temperature and humidity).

Storage

Keep the adhesive in the dry environment and temperature between 10-30 °C.

Cleaning

Machines and equipment may be cleaned after use with warm or cold water.

Packaging

10 kg gallon