



Technical Data Sheet

AJBaspar

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WATER BASED POLYURETHANE

ADHESIVE FOR BONDING NATURAL WOOD TO PVC SHEET

AJ330-FL

Technical properties:

Appearance:	White liquid
Viscosity at 20 °C:	2000-3000 cps
pH value at 20 °C:	7-8
Solid content (%):	54±1
Activation temperature (°C):	50
Shelf time	6 months

Characteristics:

- Easy to apply
- Free of solvent
- Excellent low activation temperature
- High moisture, solvent and yellowing resistance
- Good smooth finish surface
- High bonding strength

Instructions for Use:

The AJ330-FL can be processed in one-component without any additional hardener. This adhesive is sprayed with an appropriate spray gun (Nozzle size 1.8-2 mm). The pieces can be placed into the membrane or vacuum press after approximately 30-40 minutes drying time (depending on ambient temperature and humidity, until complete drying

Storage:

Keep the adhesive in the dry environment and temperature between 10-30 °C

Cleaning:

Machines and equipment may be cleaned after use with warm or cold water

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Packaging:

10 kg gallon