

#### Technical properties

|                             |               |
|-----------------------------|---------------|
| Appearance                  | White liquid  |
| Viscosity at 20 °C          | 2000-3000 cps |
| pH value at 20 °C           | 7-8           |
| Solid content (%)           | 54±1          |
| Activation temperature (°C) | 55- 60        |
| Shelf time                  | 6 months      |

#### Characteristics

- Easy to apply
- Free of solvent
- Excellent low activation temperature
- Good moisture, heat and yellowing resistance
- Good smooth finish surface
- Good bonding strength

#### Instructions for Use

The AJ 321 can be processed in one-component without any additional hardener. This adhesive is sprayed with an appropriate spray gun (Nozzle size 1.8-2 mm). The pieces can be placed into the membrane or vacuum press after drying time (depending on ambient temperature and humidity).

#### Storage

Keep the adhesive in the dry environment and temperature between 10-30 °C.

#### Cleaning

Machines and equipment may be cleaned after use with warm or cold water.

#### Packaging

10 kg gallon