Technical Data Sheet

WATER BASED POLYURETHANE

ADHESIVE FOR BONDING PU, PVC & EVA FOAM TO RUBBER

AJ 640

Technical properties

Appearance	White liquid
Viscosity at 20 °C	2000-3000 cps
pH value at 20 °C	7-8
Solid content (%)	50±1
Activation temperature (°C)	55- 60
Shelf time	6 months

Characteristics

- Easy to apply
- Free of solvent
- Low activation temperature
- Strong and endurance bonding strength
- High moisture and yellowing resistance
- Smooth finish surface

Instructions for Use

The AJ 640 can be processed in one-component without any additional hardener. This adhesive is sprayed with an appropriate spray gun (Nozzle size 1.8-2 mm).

Storage

Keep the adhesive in the dry environment and temperature between 10-30 °C.

Cleaning

Machines and equipment may be cleaned after use with warm or cold water.

Packaging

10 kg gallon