Technical Data Sheet

WATER BASED POLYURETHANE

ADHESIVE FOR FOOT WEAR

AJ 440

Technical properties:

Appearance	White liquid
Viscosity at 20 °C	2000-3000 cps
pH value at 20 °C	7-8
Solid content (%)	45±1
Activation temperature (°C)	55- 60
Shelf time	6 months

Characteristics:

- Easy to apply
- Free of solvent
- Low activation temperature
- Strong and endurance bonding strength
- Good moisture, heat and yellowing resistance

Instructions for use:

The AJ440 can be processed in one-component without any additional hardener. This adhesive can be applied with spray gun (Nozzle size 1.8-2 mm) or brush.

Storage:

Keep the adhesive in the dry environment and temperature between 10-30 °C.

Cleaning:

Machines and equipment may be cleaned after use with warm or cold water.

Packaging:

10 kg gallon