



# Technical Data Sheet

## AJ 339/5

AJBaspar

### WATER BASED POLYURETHANE ADHESIVE FOR VACUUM MEMBRANE

|                              |              |
|------------------------------|--------------|
| Appearance:                  | White liquid |
| Viscosity at 20 °C:          | 2000-3000 cP |
| pH value at 20 °C:           | 7-8          |
| Solid content (%):           | 52±1         |
| Activation temperature (°C): | 55-60        |
| Shelf time                   | 6 months     |

#### Characteristics:

- Easy to apply
- Free of solvent
- Excellent bonding and low activation temperature
- Outstanding moisture, heat and yellowing resistance
- Perfect smooth finish surface
- Strong and endurance bonding strength

#### Instructions for use:

The **AJ339/5** can be processed in one-component without any additional hardener. This adhesive is sprayed with an appropriate spray gun (nozzle size 1.8-2 mm). The pieces can be placed into the membrane or vacuum press after drying time (depending on ambient temperature and humidity).

#### Storage:

Keep the adhesive in the dry environment and temperature between 10-30 °C.

#### Cleaning:

Machines and equipment are clean after use with warm or cold water.

#### Packaging:

10 kg gallon

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